

(19)

Generated Document.

(11) Publication number:

**59078918 A****PATENT ABSTRACTS OF JAPAN**(21) Application number: **57186865**

(51) Intl. Cl.: C01B 33/02

(22) Application date: **26.10.82**

(30) Priority:

(43) Date of application **08.05.84**  
publication:(84) Designated contracting  
states:(71) Applicant: **IMITSUI TOATSU CHEM INC**(72) Inventor: **KITAGAWA YORIHISA  
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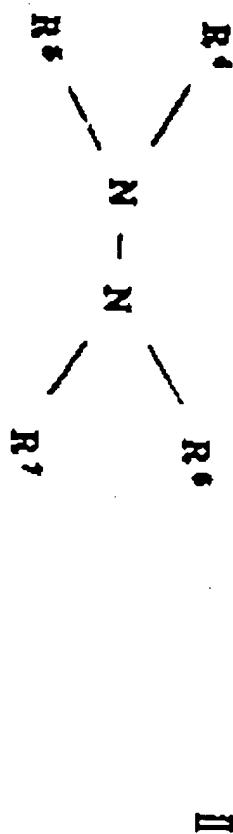
**(54) FORMATION OF  
AMORPHOUS SILICON  
FILM WITH WIDE BAND  
GAP**

(57) Abstract:

PURPOSE: To form the titled amorphous silicon (a-Si) film with satisfactory control efficiency in the manufacture of an a-Si film by a chemical vapor deposition (CVD) method by adding a specified amount of ammonia (deriv.) to a gaseous starting material.

CONSTITUTION: Ammonia (deriv.) represented by formula I and/or hydrazine (deriv.) represented by formula II is used. In the formulae each or R<sub>1</sub>WR<sub>7</sub> is H, alkyl or aryl. A substrate is placed in a decomposition furnace, silane of higher order represented by formula III (where n is 2) such as disilane or trisilane is introduced into the furnace optionally together with an inert gas such as nitrogen, and the silane is thermally decomposed at about 250W600°C to deposit an a-Si film on the substrate. At this time, said ammonia (deriv.) and/or hydrazine (deriv.) is added to the silane by an amount satisfying relation represented by formula IV [where N is the amount of nitrogen in the ammonia (deriv.) and/or hydrazine (deriv.), and Si is the amount of silicon in the gaseous silane] to form an a-Si film with about 1.6W2.5eV band gap.

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0.5 \leq N / S ( \pi - \pi^{\ast} \text{ および } \pi^{\ast} - \pi )

